

**INSTALLATION INSTRUCTIONS**  
**97-04 CHEVY CORVETTE SPORT BAR**  
**590070 SST, 590080 CHROME**

**PLEASE READ INSTRUCTIONS COMPLETELY BEFORE MOUNTING**

1. REMOVE CARPET FROM BEHIND SEATS ON CARGO AREA. PLACE TUBE AND MOUNTING BRACKET IN POSITION AND MEASURE FROM EDGE OF BRACKET TO CENTER OF CARGO HATCH AREA. MAKE SURE THAT BOTH SIDES MEASURE THE SAME.
2. WITH THE CARPET STILL REMOVED MARK OUT HOLES IN BRACKETS TO THE CARGO AREA FLOOR. DRILL (2) ¼" HOLES PER BRACKET IN FLOOR. THIS WILL BE WHERE BRACKETS MOUNT WITH SCREWS.
3. TAKE OUT SPORT BAR AND BRACKETS. YOU MAY MOUNT OVER OR UNDER CARPET AS AN OPTION. IF MOUNTING UNDER CARPET USE THIS METHOD.

3.1 WITH CARPET INSTALLED PLACE BRACKET AND TUBE ON TOP OF CARPET WHERE HOLE WERE DRILLED. WITH A SHARPIE MARK A DOT ON EITHER SIDE OF BRACKET AT THE BEND.

3.2 REMOVE SPORT BAR AND BRACKETS. WITH A RAZOR KNIFE CAREFULLY CUT A (3 ¾") SLOT FORM ONE MARK TO THE OTHER BIG ENOUGH FOR BRACKET TO SLIDE THROUGH.

3.3 LIFT UP CARPET AND SCREW BRACKETS INTO PLACE.REPLACE CARPET TO FACTORY PLACEMENT.

4. IF MOUNTING OVER TOP OF CARPET CUT (2) SMALL HOLE IN CARPET WHERE HOLES WERE DRILLED ON BOTH DRIVERS AND PASSENGERS SIDES.

4.1 SCREW BRACKETS TO LOCATION WITH THE SCREWS THAT ARE PROVIDED.

4.2 PLACE TUBE INTO BRACKETS AND TIGHTEN THUMB SCREW SNUG.

**PARTS LIST**

	QTY	PART #	DISCRIPTION
1	1	560196	SPORT BAR,STL,CHROMED
1	1	560183	SPORT BAR,SST
2	2	560194	MTG-BRKT
3	2	108122	THUMB SCREW ¼-20

***LIVERNE***  
TRUCK  
EQUIPMENT  
INC.  
1200 Birch Street  
Brandon, SD 57005

560197 SHEET 1 08AUG08